

CAP BOTTOM HEAT ATTACHMENT INSTRUCTIONS

The Cap bottom heat attachment is used when patches & appliques are very thick and heat cannot transfer efficiently through them. Bottom heat is also helpful in avoiding press-marks and stamp-marks on the outside.

Using the Bottom Heat Attachment:

1. **REMOVE THE TOP HEAT PLATEN & ATTACH THE “COLD” TOP PLATEN.** Turn the pressure knob left, counter-clockwise, until the heat platen disconnects from the frame. Set it aside and attach the cold pressing top plate the same way, turning the pressure knob right, clockwise.
2. **ATTACH THE BOTTOM HEAT PEDESTAL** in place of the standard bottom pedestal. Make sure the Top Cold Platen lines up with the front edge of the Bottom Heat Platen.
3. **LOAD THE CAP ONTO THE BOTTOM HEATER.** Flip the back strap of the cap around the spring hold-down, and flip the sweat guard of the cap out so it isn't being pressed (if applicable).
4. **LAY THE WHITE NOMEX FELT PAD** on top of the transfer/patch/applique. Adjust the pressure knob so it firmly compresses the Nomex against the transfer and cap.

TIPS: ADD 10 degrees to the bottom heat controller to make up for heat loss through the fabric. If needed, TRIM the Nomex pad down so that ONLY the patch/transfer is being pressed, avoiding press-marks and stamp marks on the cap. The goal is to heat the transfer adhesive from behind, without searing or scorching the top of the cap or transfer. Using the Nomex padding over the transfer provides the softest touch to the outside, feel free to permanently silicone the Nomex to the cold plate if desired.