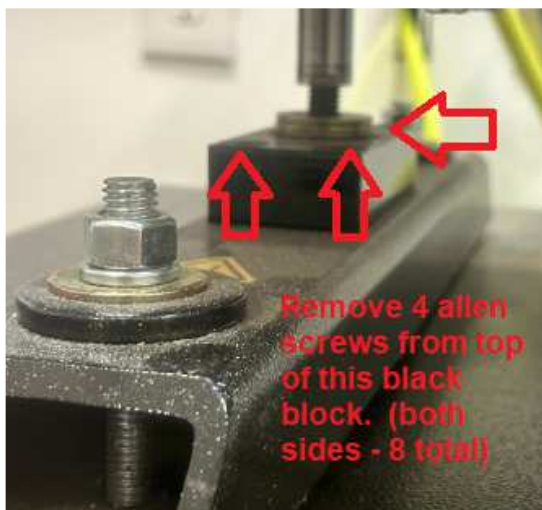


## DK32AP Uneven Platen Loose Mounting Adjustment & Leveling

1. Disconnect the air from the press.

Let the heater rest on the bottom padding.

2. REMOVE the 4 allen screws holding the black square mounting blocks on top of the heater tubing.



3. Connect the air to the press for a second to lift the cylinder rods back up – leaving the heater behind still resting on the padding.

4. RETIGHTEN the Large Bolt that is loose – back up into the cylinder rod.

We strongly recommend applying RED LOCTITE Threadlocker to the bolt's threads.  
Then tighten super tight.

5. Pull down on the cylinder rod (air disconnected) to re-screw the black blocks to the heater tubing.