

DK20SP HEAT PLATEN REMOVAL (Top-Down / Cylinder Version)

If you are sending the heat platen in for service, you will keep the entire press – and **ONLY** send the black 16x20 heat platen, with cover, and wire harness to us.

1. Remove the white front hood that has the 2 black activate buttons and e-stop silver button.
2. Do this by removing the 2 large allen screws holding the handle on top of the white hood.
3. Set the white hood/cover aside, and you will see how the heat platen is bolted to the black tubing that attaches to the white swivel control head.
4. Drop the heat platen off by loosening and removing the 2 Allen Pivot Bolts holding it to the black steel pivot block in the center. Above the 4 silver nuts in the center of the top black heater cover, there is a 6" to 7" long narrow steel block. These 2 Allen Pivot Bolts screw into the left & right sides of this block. Remove them, and the heater is disconnected from the press and black pivot block.
5. Feed the wires out of the control panel (unplug from circuit boards) out the bottom white panel. **ONLY REMOVE** the wires going to the heater. Ignore any other wires. Unclip any other wires bundled with the heater wires.

Send the 16x20 heat platen, with black cover and wire harness, to:

**ATTN: SERVICE
GEO KNIGHT & CO INC
52 PERKINS ST
BROCKTON MA 02302**